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INSTALLATION INSTRUCTIONS:

Part # 227010

2005 4WD Ford

**Super Duty F250/
F350**

**Factory Replacement
Steering Stabilizer**

Bill Of Materials		
Part #	Description	Qty.
227010	STEERING STABILIZER	1
90-4120	CANTILEVER PIN	1
P-438	HARDWARE PACK: BUSHING & WASHER	1
	SHOCK BUSHING	2
	SHOCK WASHER	2
	3/8" NUT	1
90-6398	HARDWARE PACK: CANTILEVER PIN	1
	1/2" FLANGED STOVER NUT	1
	72-043100516 7/16" STOVER NUT	1
	73-04300532 7/16" FLAT WASHER	1
	73-04300530 5/8" FLAT WASHER	1

INSTRUCTIONS:

1. Unbolt the factory steering stabilizer from the frame mounting bracket or sway bar drop bracket and tie rod.
2. Insert the cantilever pin (**90-4120**) into the factory stabilizer hole in the tie rod with the tapered side down.
3. Secure the pin to the tie rod using the **1/2"** flanged nut.
4. Slide the **5/8"** washer on to the cantilever pin.
5. Secure the shaft end of the steering stabilizer (**227010**) to the cantilever pin (**90-4120**) using the **7/16"** washer and **7/16"** nut.
6. Extend the stem of the shock to slide into the hole on the steering stabilizer frame mount or sway bar drop plate. Fasten using the hardware from pack (**P-438**).
7. Cycle the steering full left and full right to assure there are no binding or clearance issues.
8. Torque **1/2"** hardware to 60 ft./lbs. and the **7/16"** hardware to 40 ft./lbs.
9. Re-torque all the newly installed hardware after 100 miles or any off road use.