

Installation Instructions



Low Profile Hidden Winch Bumper 2024 – Up Toyota Tacoma® S/B61258W



For Technical Support / Warranty Information please call 1-800-776-0767
Smittybilt, 1017 W 600 N, Suite 4, Ogden, UT 84404

Introduction

Thank you for choosing Smittybilt accessories for your Toyota Tacoma®. If you would like to view our full range of available accessories, please visit us at www.smittybilt.com



Winches



Defender Platform Roof Rack Kit



Waypoint® 55L Dual Zone Fridge

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Important Notes Before Starting

! IMPORTANT NOTE

Carefully read through this entire instruction manual thoroughly before attempting to install this part. Photos may vary from your vehicle. Installation will remain the same.

! IMPORTANT NOTE

Cutting the OE bumper is required to install this bumper. Always use proper safety glasses and PPE. Failure to do so may result in injury.

! WARNING

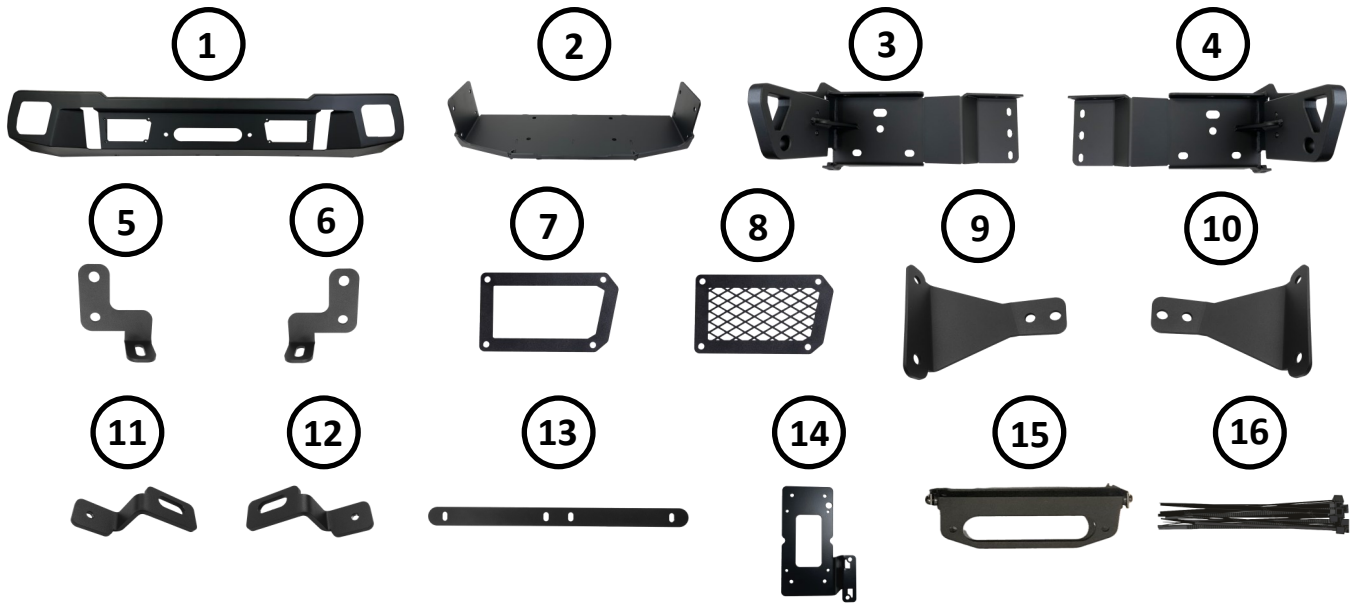
Serious injury can occur when working on vehicles alone.

When possible, work with another person to reduce risk of injury from strain or other dangers that can occur when working alone.



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Box Contents & Technical Information



ID	Part Description	QTY
1	Tacoma® Low Profile Bumper	1
2	Winch Cradle	1
3	Winch Cradle Wing - Left	1
4	Winch Cradle Wing - Right	1
5	Lower Bumper Bracket- Left	1
6	Lower Bumper Bracket- Right	1
7	Bumper Vent	2
8	Bumper Vent - Mesh	2
9	Left Wing Tie Down Bracket	1
10	Right Wing Tie Down Bracket	1
11	Winch Cradle Skid Plate - Left	2
12	Winch Cradle Skid Plate - Right	1
13	Bumper Shell Support Spacer	1
14	XRC/X20 Winch Control Box Mount	1
15	License Plate Bracket Kit	1
16	Cable Tie	10

ID	Hardware Pack	QTY
	M12-1.75mm x 30mm Hex Head Bolt	20
	M12-1.75mm x 35mm Hex Head Flange Bolt	4
	M12 Flat Washer	38
	M12 Split Lock Washer	4
	M12-1.75mm Nyloc Nut	16
	M12-1.25mm Nyloc Nut	2
	M8-1.25 x 20mm Hex Bolt	2
	M8 Flat Washer	4
	M8-1.25 Nyloc Nut	2
	M6-1.0mm x 20mm Button Head Screw	8
	M5-.8mm x 14mm Hex Head Screw	2
	4mm Allen Key	1
	6mm Allen Key	1



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*Hardware not actual size.

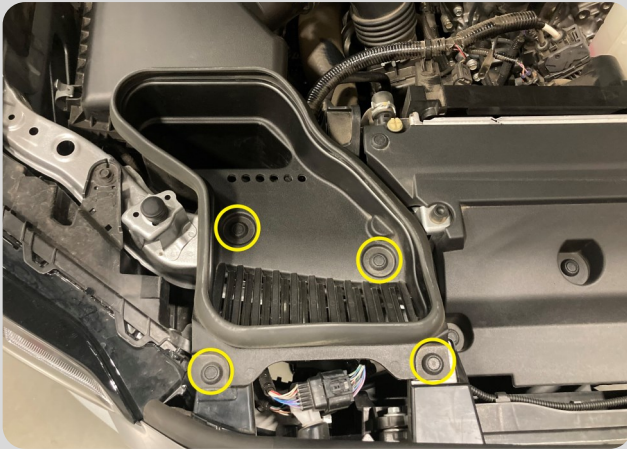
Installation Instructions: Tacoma® Low Profile Front Bumper



Step 1:

Park your Tacoma® on a flat surface and chock all four wheels.

Disconnect the negative battery terminal.

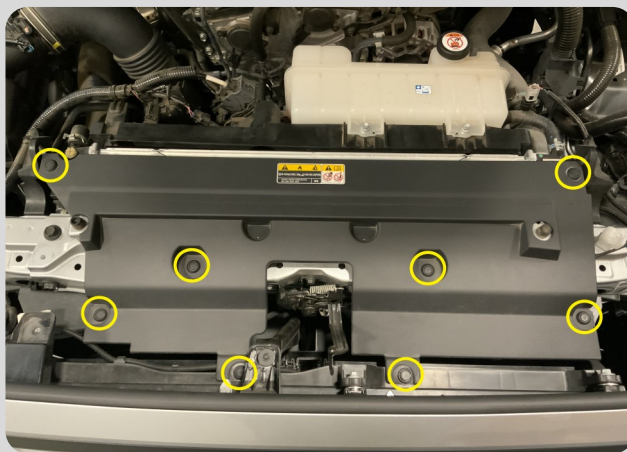


Step 2:

Remove the **(4)** factory push in retaining clips from the upper panel.

Remove Factory Intake Duct.

Retain All Factory Hardware.



Step 3:

Remove the **(8)** factory push in retaining clips from the upper panel.

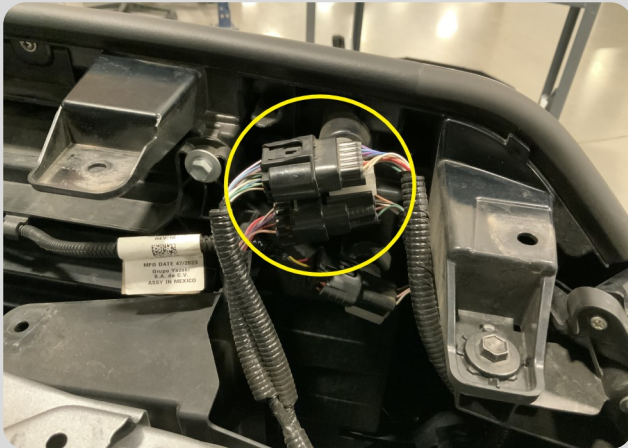
Remove Factory Radiator Panel.

Retain All Factory Hardware.



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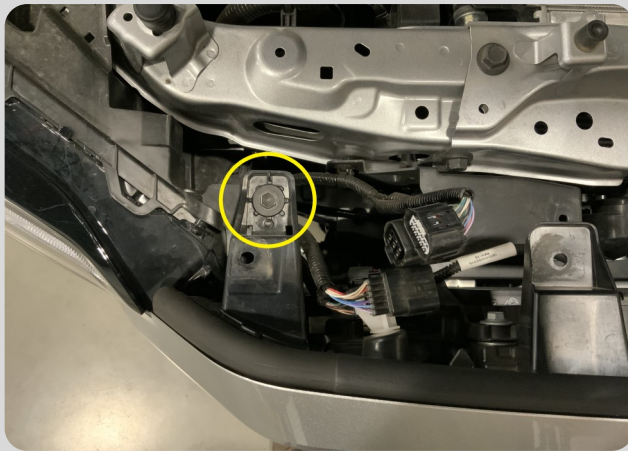
Installation Instructions: Tacoma® Low Profile Front Bumper



Step 4:

Unplug the (2) top harness plugs located on the passenger side of the front grille.

Note: If your vehicle has the optional front camera you will also have to disconnect (1) grey square shaped harness on the driver side of the bumper.



Step 5:

Remove the (1) passenger-side factory screw from the upper bumper mounting tab.

Retain All Factory Hardware.



Step 6:

Remove the (1) center factory screw from the upper bumper mounting tab.

Retain All Factory Hardware.



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Step 7:

Remove the **(1) driver-side factory screw** from the upper bumper mounting tab.

Retain All Factory Hardware.

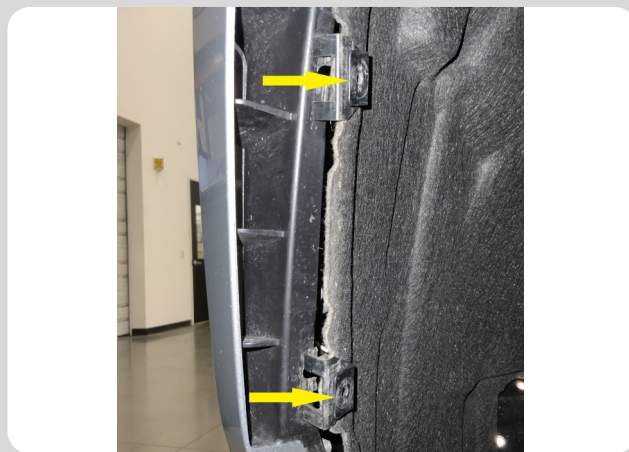


Step 8:

Remove the **(2) factory screws and (2) push in factory retaining pins** from the inner fender liner.

Retain All Factory Hardware.

Repeat On Opposite Side.



Step 9:

Push in and disconnect the **(2) factory retaining clip mounts** from the bumper. Keep them attached to the fender liner.

Retain All Factory Hardware.



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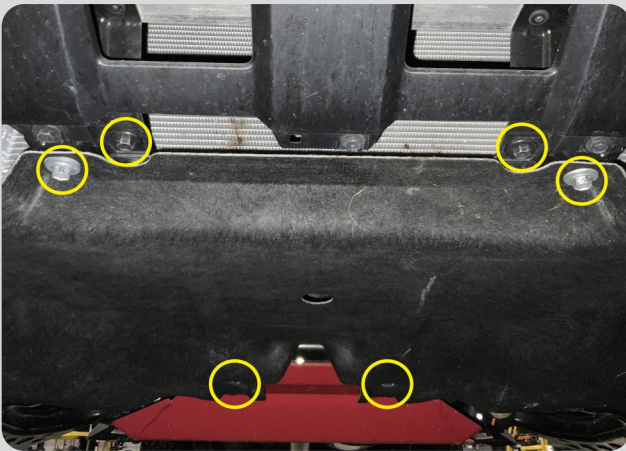


Step 10:

Remove the **(3) factory screws** from the lower fender liner.

Retain All Factory Hardware.

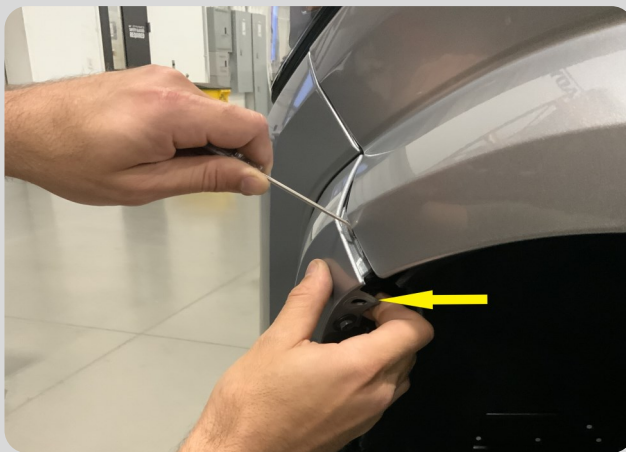
Repeat On Opposite Side.



Step 11:

Remove the **(6) factory retaining clips** from the lower skid plate (gravel guard).

Retain All Factory Hardware.



Step 12:

Pull the upper corner of the **factory front bumper** outward to release it from its **retaining tab**.

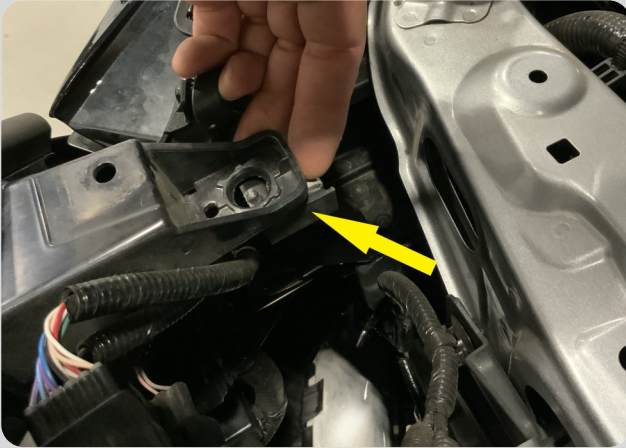
Continuing to pull outward, **use a pick** to release the **two mounting tabs** so you can **release the driver-side corner of the bumper**.

Repeat On Opposite Side.



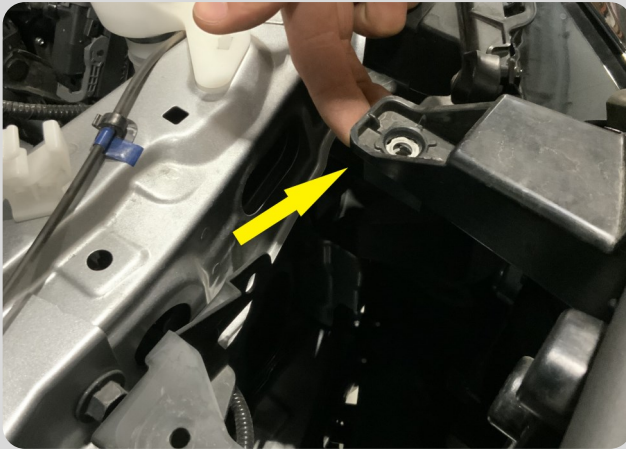
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Step 13:

Pull up and forward on the front of the **passenger-side front bumper mounting point** to release the mounting tab.



Step 14:

Pull up and forward on the front of the **driver-side front bumper mounting point** to release the mounting tab.



Step 15:

To remove the **factory front bumper** place a hand just above the fog lights and another hand above the front grille.

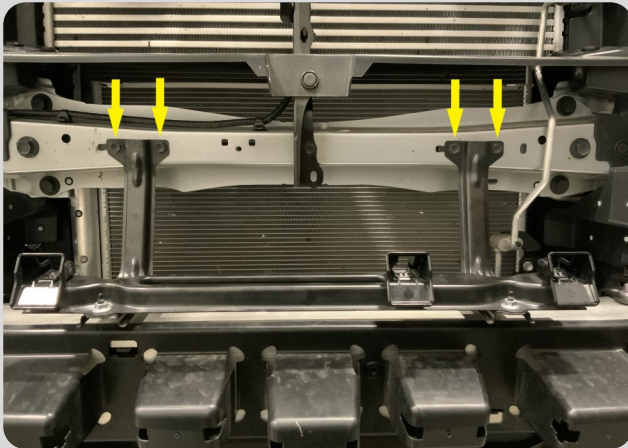
While holding, pull up and away from the vehicle and the bumper will release from the vehicle.

*Take your time to not damage the vehicle.



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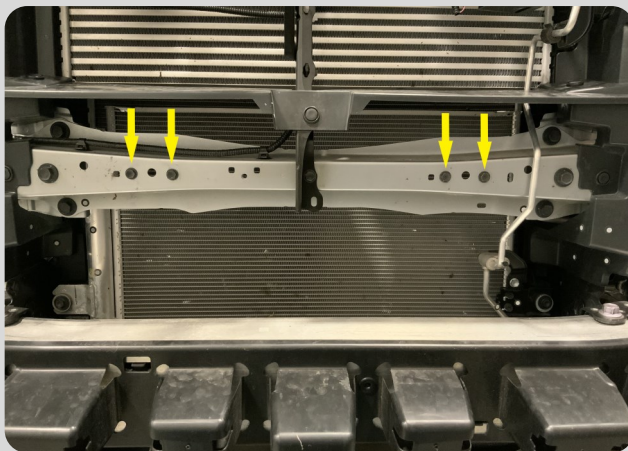


Step 16:

Remove the **(4) factory screws**.

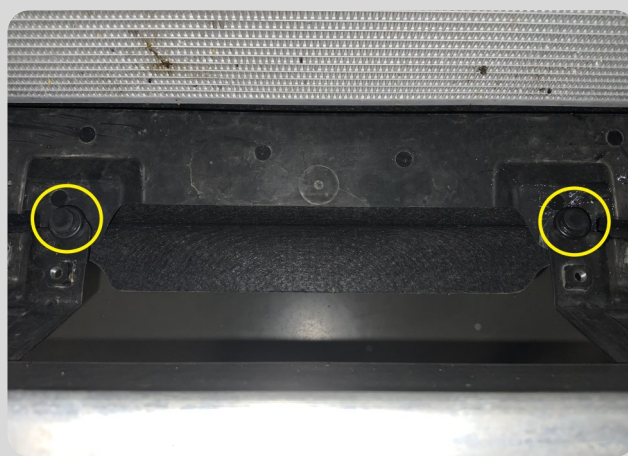
Remove factory louvre support brace.

Retain All Factory Hardware.



Step 17:

Re-install the **(4) factory screws**.



Step 18:

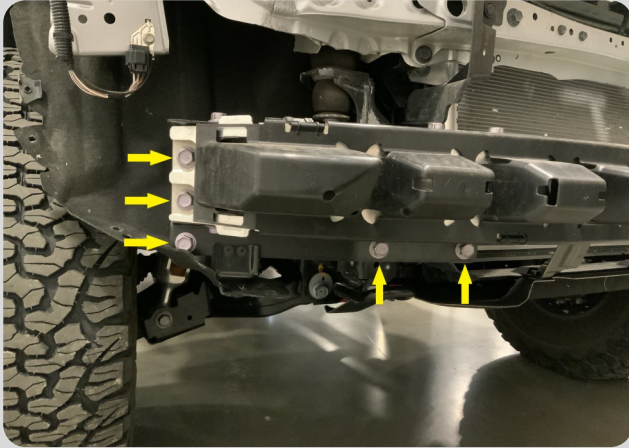
Remove the **(2) factory retaining clips** from the bottom of the **air diversion panel** between the **bumper support** and the **a/c condenser**.

Retain All Factory Hardware.



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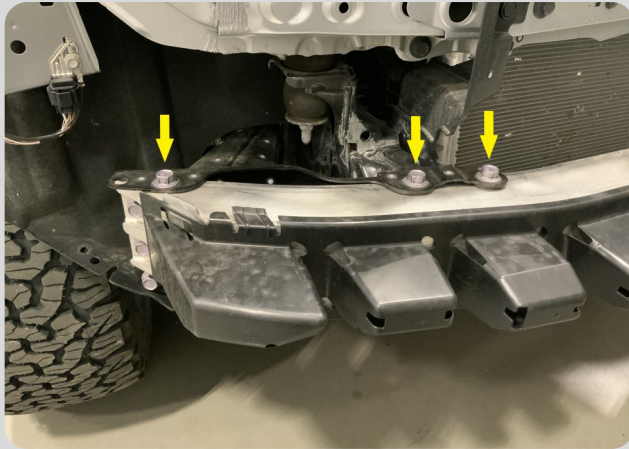
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Step 19:

Remove the **(5) factory bolts** from the **factory bumper support**.

Retain All Factory Hardware.



Step 20:

Remove the **(3) factory bolts** from the **factory bumper support**.

Retain All Factory Hardware.



Step 21:

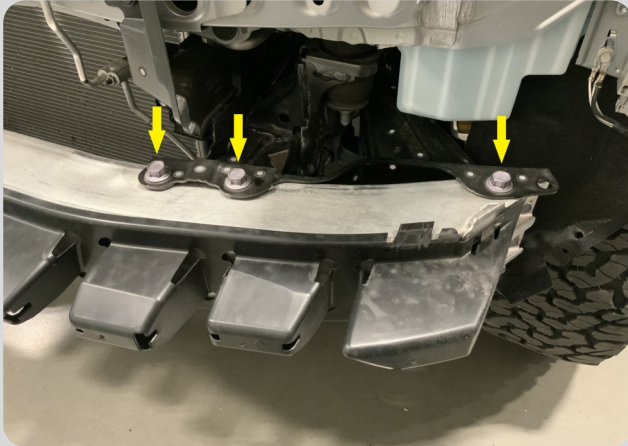
Remove the **(5) factory bolts** from the **factory bumper support**.

Retain All Factory Hardware.



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Step 22:

Remove the **(3) factory bolts** from the **factory bumper support**.

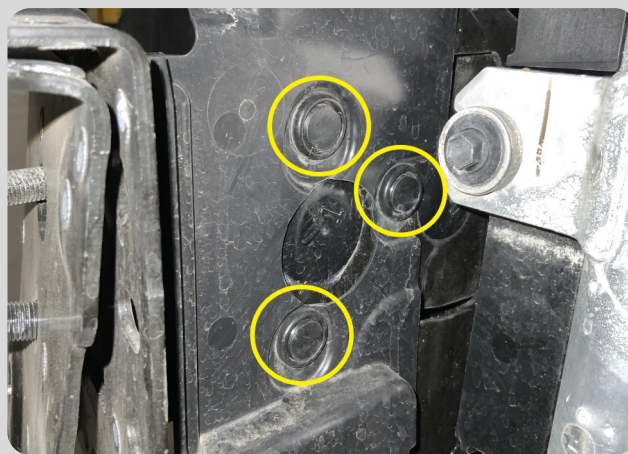
Retain All Factory Hardware.



Step 23:

Remove the **factory bumper support** but leave the **factory intrusion beams** on the frame horns.

Retain All Factory Hardware.



Step 24:

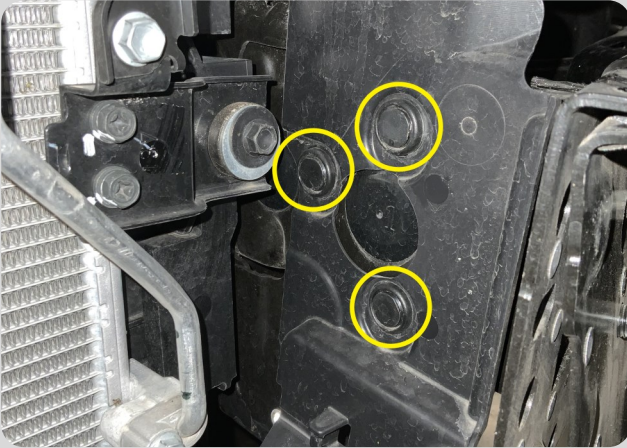
Remove the **(3) factory retaining clips** from the air diversion panel.

Retain All Factory Hardware.



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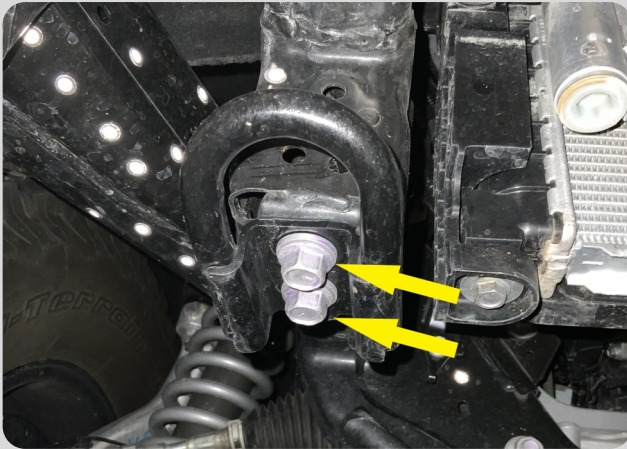


Step 25:

Remove the **(3) factory retaining clips** from the air diversion panel.

Remove the air diversion panel.

Retain All Factory Hardware.

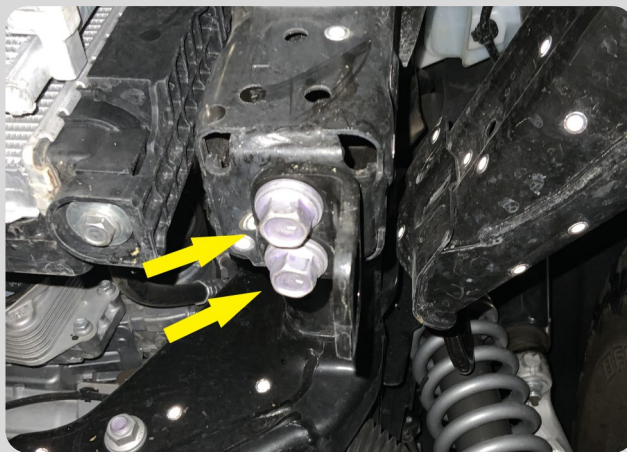


Step 26:

Remove the **(2) factory bolts** from the passenger-side **factory tie down point**.

Remove factory tie down point.

Retain All Factory Hardware.



Step 27:

Remove the **(2) factory bolts** from the driver-side **factory tie down point**.

Remove factory tie down point.

Retain All Factory Hardware.



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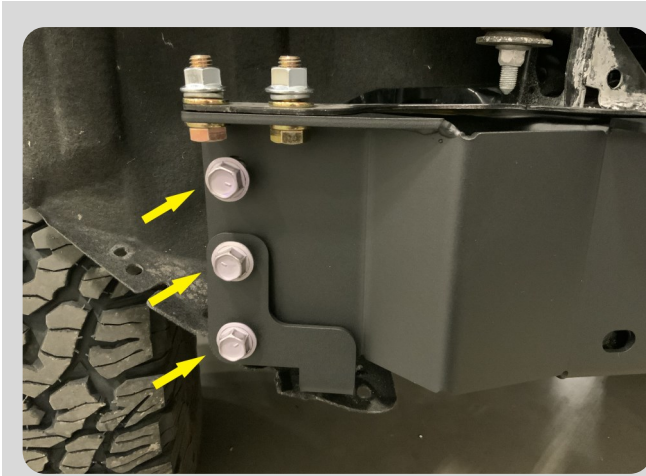


Step 28:

Install the **provided Winch Cradle Wing-Right** on the passenger-side frame horn capturing the **factory intrusion beam** using the **provided (4) M12-1.75mm bolts, (9) M12 washers, (4) M12-1.75mm nuts, and (1) M12-1.25mm Nut.**

Do Not Tighten At This Time.

Repeat On Opposite Side.

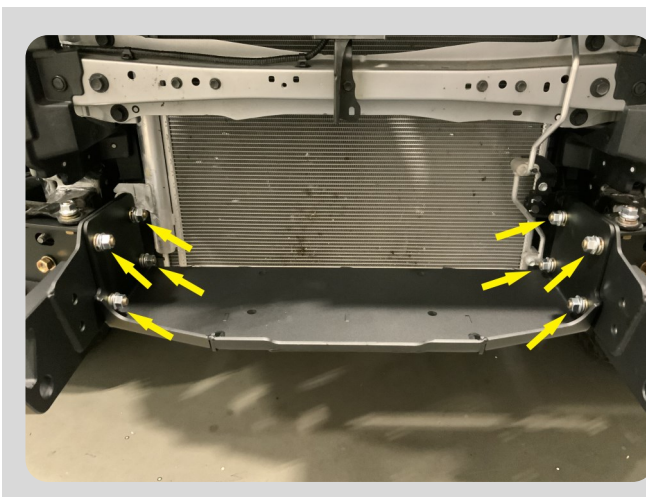


Step 29:

Install the **provided Lower Bumper Bracket-Right** onto the **Winch Cradle Wing- Right** using the **(3) factory M12 bolts.**

Do Not Tighten At This Time.

Repeat On Opposite Side.



Step 30:

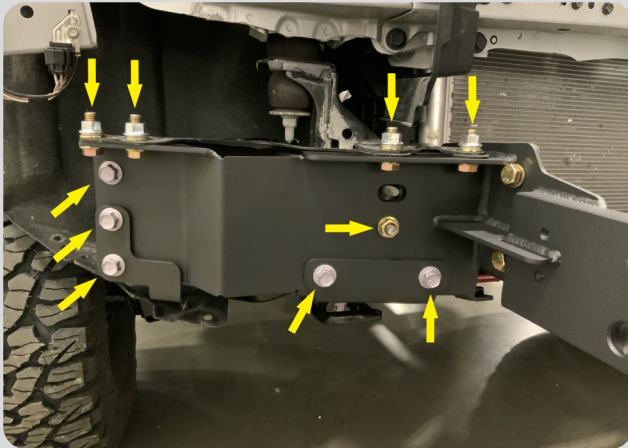
Install the **provided Winch Cradle** in between the two Winch Cradle Wing's using the **provided (8) M12-1.75mm bolts, (16) M12 washers, and (8) M12-1.75mm nuts.**

Do Not Tighten At This Time.



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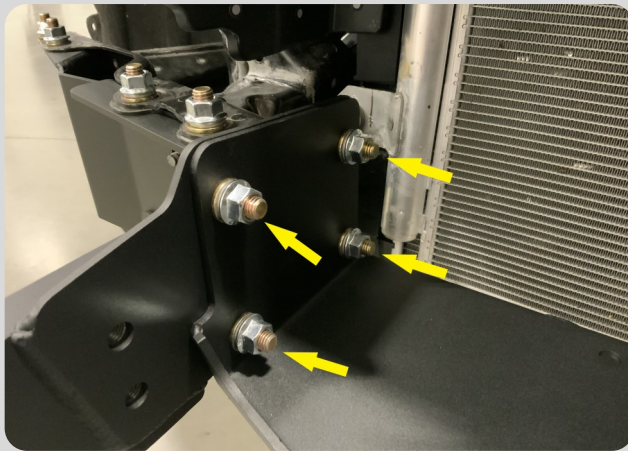
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Step 31:

Torque all Winch Cradle Wing-Right hardware shown to 75 ft-lbs.

Repeat On Opposite Side.



Step 32:

Torque all Winch Cradle hardware shown to 75 ft-lbs.

Repeat On Opposite Side.



Step 33:

If installing a winch with your bumper, continue reading. If not, skip to step 55.

Use a 3mm hex key tool to remove the (4) screws from the motor side armor plate.

Remove the armor plate.

*Smittybilt X20 Winch used in this installation.



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Step 34:

Use a **3mm hex key tool** to remove the **(4) screws** from the gearbox side armor cover.

Remove the armor plate.



Step 35:

On the **motor side**, use a **13mm wrench** to remove the **nut, lock washer, and flat washer** from all **(3) terminals**.



Step 36:

Remove all (3) wires from their respective terminals.



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Step 37:

On the **motor side**, remove the (4) screws from the **plastic armor mount plate**.

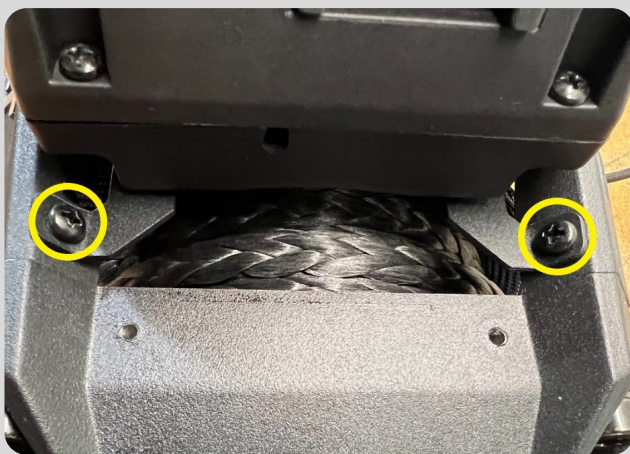
Remove the plastic armor plate.



Step 38:

On the **gearbox side**, remove the (2) screws holding in the **plastic armor mount plate**.

Remove the plastic armor mount plate.



Step 39:

On the **motor side**, remove the (2) screws as shown.

Repeat on opposite side.

Remove the control box from the winch.



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Step 40:

Lay the **control box** facedown on a clean worksurface.

Remove the (4) screws holding the **mounting brackets** on.

Remove the mounting brackets.



Step 41:

Flip the **control box** over.

Remove the (4) screws holding the **cover** down.

Remove the control box cover.

*** Do not pull the cover off too far. There are connections on the interior of the cover.**



Step 42:

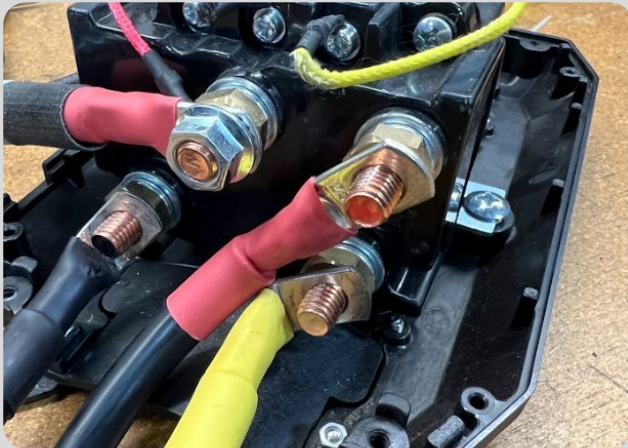
Remove the wires from the solenoid shown.

***Only the (3) circled terminals are to be removed.**



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Step 43:

Install the new 6' power cables to their respective terminals.

Note: Be sure to attach the cables by color. Failure to do so may result in improper wiring of the winch, this could result in injury and/or property damage.

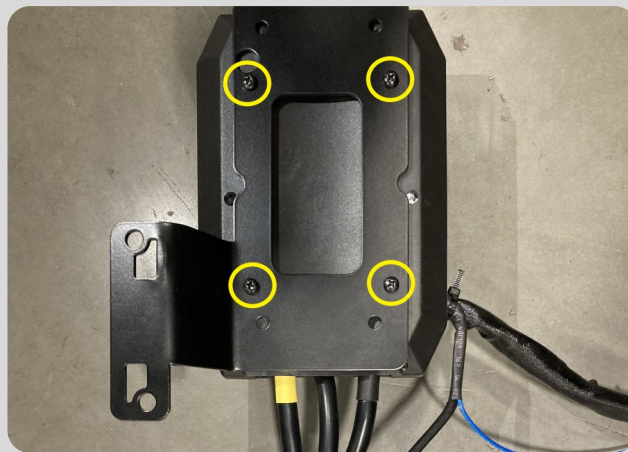


Step 44:

Re-install the **control box cover** using the (4) **factory screws**.

For management of the cables use the **provided wire protector brackets** or the **provided cable ties**.

*Cable management spacing of 8"-10" apart for cable ties is recommended.



Step 45:

Install the **provided control box mount** using the (4) **factory screws** for the **mounting bracket hardware**.

*The provided control box mount is designed for the Smittybilt X2O and XRC control boxes.



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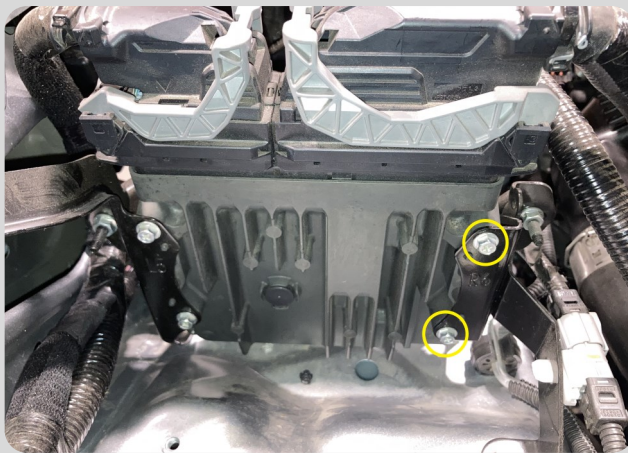
Installation Instructions: Tacoma® Low Profile Front Bumper



Step 46:

Cut and splice the **provided 6' 18 AWG ground cable extension** on the end of the existing 18 AWG ground cable. Use the **provided wire splice connector** and electrical tape or heat shrink to make a watertight connection.

The control box is now ready to be mounted.



Step 47:

Locate the ECM on the drivers side of the engine bay.

Remove the **(2) factory screws** located on the **right side ecm bracket**.



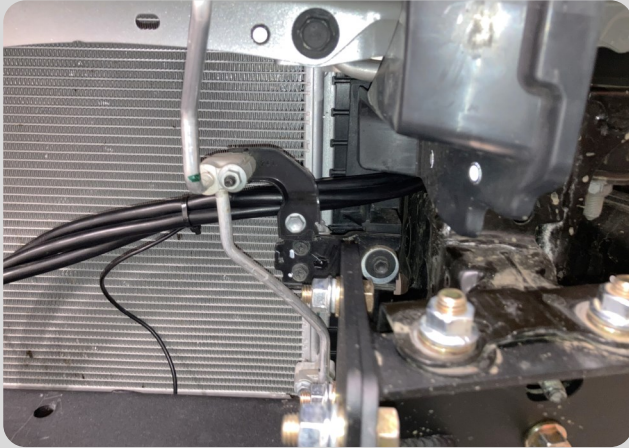
Step 48:

Feed the wiring **under the right ecm bracket** towards the **front of the vehicle**.



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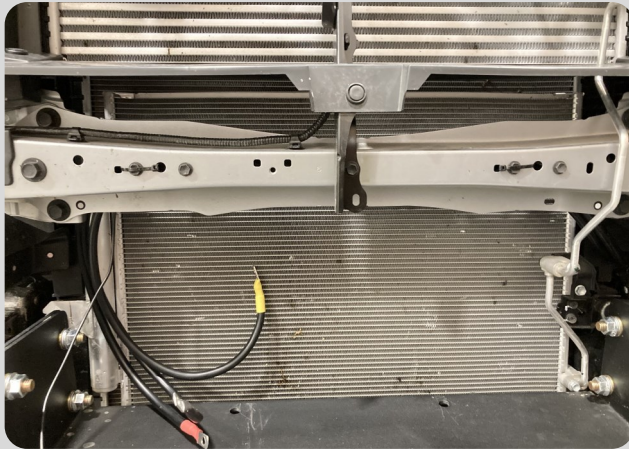
Installation Instructions: Tacoma® Low Profile Front Bumper



Step 49:

Pass the cables down the driver side wheel well inside the engine bay and out the front pass through between the body and frame.

Now, pass the cables behind the a/c condenser lines to bring them to the passenger side of the vehicle.



Step 50:

Use the **provided cable ties** to secure the cables in a secure location that they won't be damaged.

***Do not tighten the cable ties until you have installed the winch control box and mount.**



Step 51:

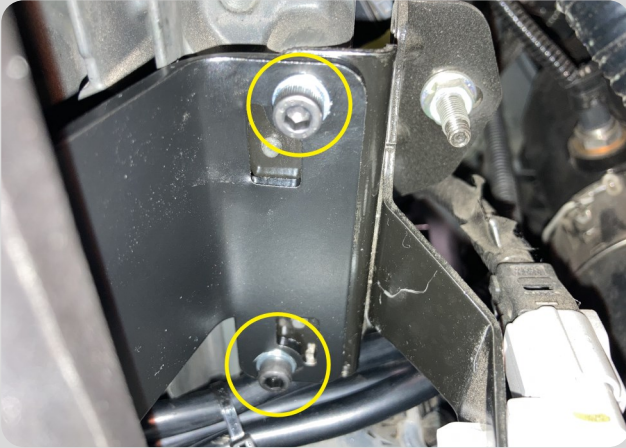
You are now ready to mount your control box.

***Make sure that the control box plugs are facing upward so you have easy access to them.**



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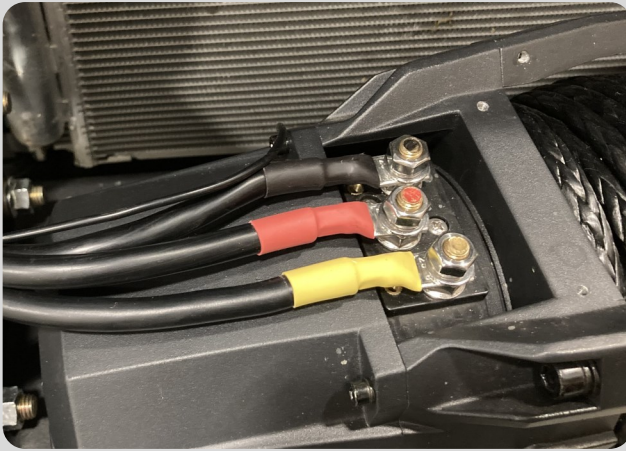


Step 52:

Install the **control box mount** using the **provided (2) M5- .8mm screws**.

DO NOT OVER TORQUE THE SCREWS.

*Fasteners may differ from picture.



Step 53:

Route the **(3) 3AWG 6' cables** and **(1) 18AWG wire** to their respective terminals on the winch.

Re-install the **factory terminal hardware** to secure the **cables** in place.

Torque hardware to factory specifications.

*Tighten all cable ties now that your cable routing is final.



Step 54:

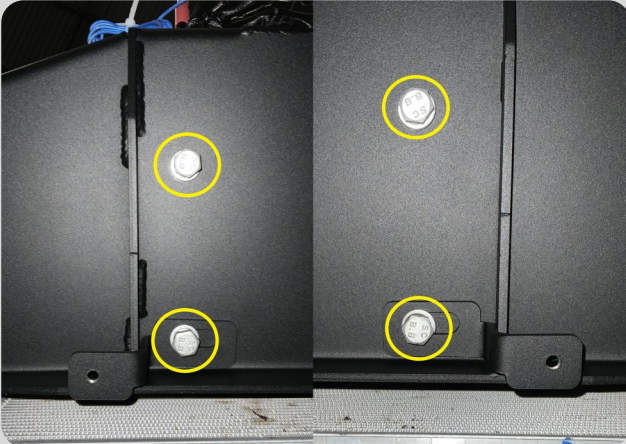
Route the **winches power cable** from the **control box** along the **firewall** to connect it to your **positive battery terminal**.

Secure the **cable** using the **provided cable ties**.



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Step 55:

Secure the **winch** to the **winch cradle** using the **provided winch hardware** and the **winch cradle skid plate brackets** as shown.

Torque the (2) front winch bolts.

Do not tighten the back bolts with the skid plate brackets at this time.



Step 56:

Install the **factory skid plate** starting with the **front (2) bolts** using the **factory hardware** into the **winch cradle skid plate brackets**.

Do not tighten at this time.



Step 57:

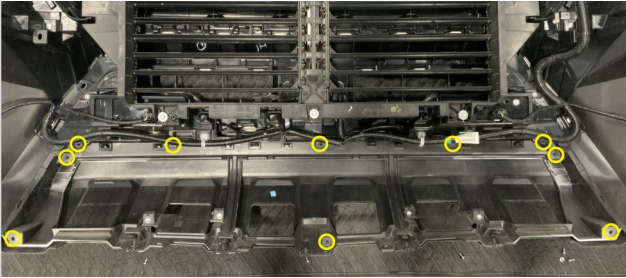
Install the **(2) rear skid plate bolts** torquing them to factory spec.

Once this is complete you can now **torque the (2) front bolts** for the skid plate to factory spec and then **torque the (2) remaining rear winch bolts to spec** following the specification sheet.



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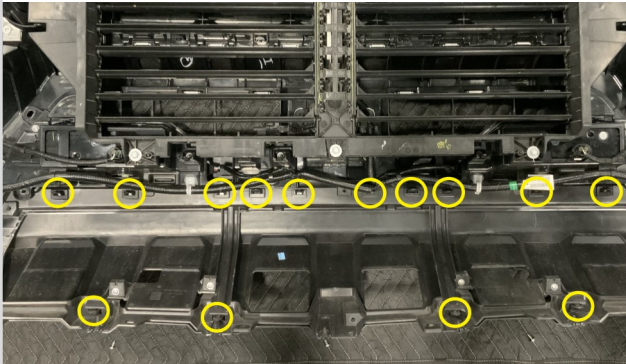


Step 58:

Locate your bumper and place it on a protective surface to not damage the paint.

On the backside of your front bumper **remove the (10) Phillips screws** shown to the left.

Retain all hardware.



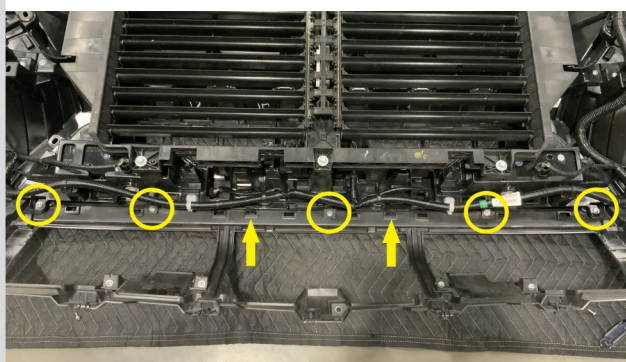
Step 59:

Push in the **(14) factory lower panel retaining clips** to remove the **lower bumper valance**.

Take your time to not damage the bumper.

Note: You will have to slightly pull the upper fog light cover out slightly to pop the upper valance clips out.

*A helper is useful at this step.



Step 60:

Push back in the **(2) factory upper fog light cover retaining clips**.

Re-install the **(5) remaining factory screws** using the **factory hardware** for the **upper fog light cover** shown.



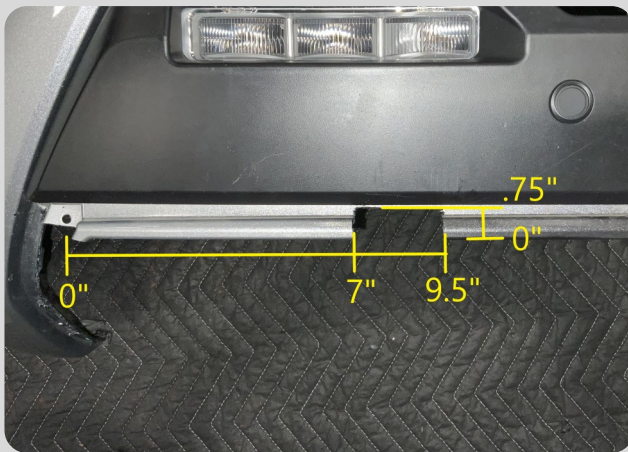
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Step 61: Using an appropriate cutting tool, make (4) cuts to the bumper along the lines shown. Take your time to not damage anything. Once satisfied, clean up the edges of your cuts.



Step 62: The back of the bumper should now look like the image shown below. The original bumper upper line should now be even with your cuts.



Step 63:

Flip the bumper over to make the next two cuts.

Measure from the factory screw hole and cut out the section shown.

Repeat on both driver and passenger side of the bumper.

Once satisfied, clean up the edges of your cuts.



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Installation Instructions: Tacoma® Low Profile Front Bumper



Step 64:

Now that your bumper is cut you can re-install it onto the vehicle.

Place the two upper tabs onto the vehicle and push in the bottom. Make sure that your bumper cuts line up with the recovery points.

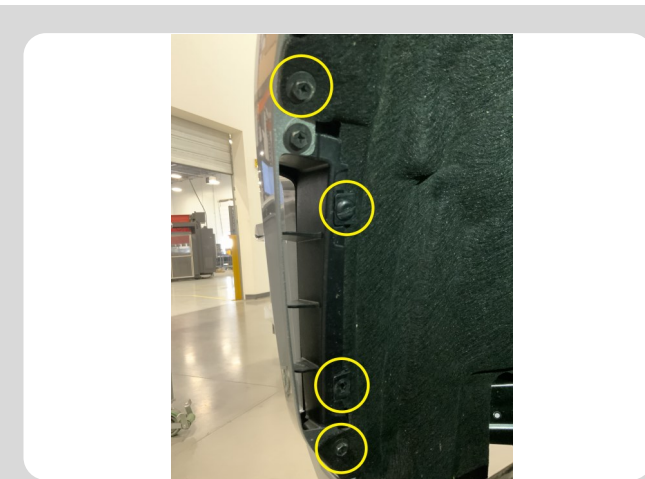


Step 65:

Line up the bumper corner and gently push in to secure the bumper into the factory retaining clips.

*Starting from the top and working your way down usually helps with installation.

Repeat on opposite side.



Step 66:

Clip back in the **(2) factory fender liner retainer clips** to the front bumper.

Re-install the **(2) factory fender liner screws** into the bumper.

Re-install the **(2) factory push in retaining pins**.

Repeat on opposite side.



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Step 67:

Secure the **lower bumper brackets** to the bumper using the **provided (1) M8-1.25mm bolt, (2) M8 flat washers, and (1) M8 nyloc nut.**

Install the remaining **(2) factory screws** to secure the **fender liner** to the **bumper.**

Repeat on opposite side.



Step 68:

Note: Install your fog lights of choice and your winch fairlead before the bumper shell installation using the provided hardware.

Place the bumper shell onto the recovery points and rotate it into place.

*Morimoto 4Banger Fog Lights were used in this installation.



Step 69:

Install the **bumper shell** using the **(2) provided M12-1.75mm flange bolts.**

Do not tighten at this time.

Repeat on opposite side.



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Step 70:

Install the **provided bumper shell support spacer** between the **bumper shell** and the **winch cradle mounting tabs**.

Secure the bottom of the **bumper shell** to the **winch cradle** using the **provided (4) M12-1.75mm bolts, (4) M12 lock-washers, and (4) M12 flat washers**.

Do not tighten at this time.



Step 71:

Align bumper shell depth and then **torque down the (4) M12 bolts to 75 ft-lbs.**

***We recommend 12mm of clearance between the back of the bumper shell and the fog light panel.**



Step 72:

Torque the (4) lower bumper shell bolts to 75 ft-lbs.



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Step 73:

Install the **bumper shell vents** or **bumper shell mesh** of your choice and secure them using the **(8)** provided **M6-1.0mm screws**.

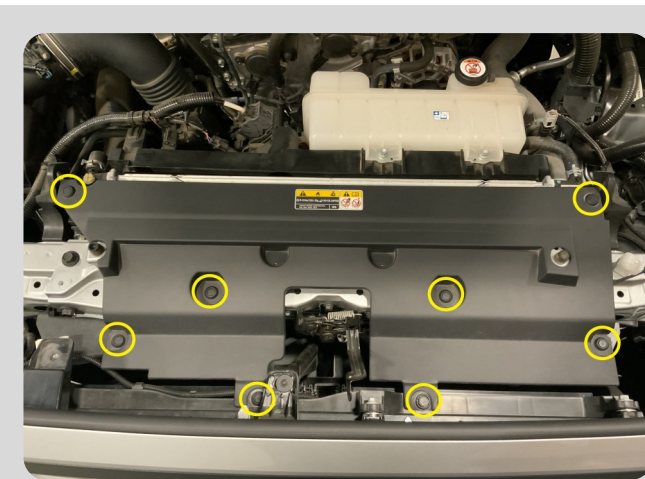


Step 74:

Secure the **upper bumper mounting tabs** using the **(3)** factory screws.

Plug in **both plugs** on the **passenger side** of the bumper.

*If you had the front camera option, do not forget to connect the grey square shaped plug on the driver side of the vehicle behind the grille.



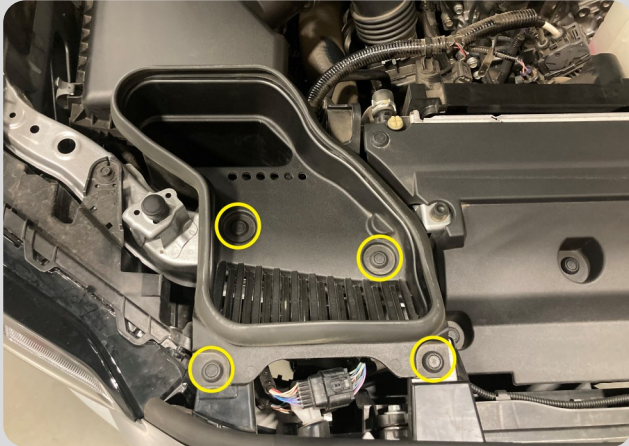
Step 75:

Reset the **(8)** factory **push in retaining clips** and use them to **install the factory radiator panel**.



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Step 76:

Reset the (4) factory push in retaining clips and use them to install the factory intake duct.

Reconnect your negative battery terminal and close your hood.



Step 77:

Installation of the Tacoma® Low Profile Bumper is now complete.

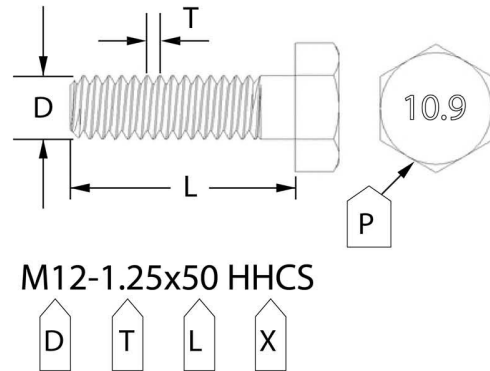
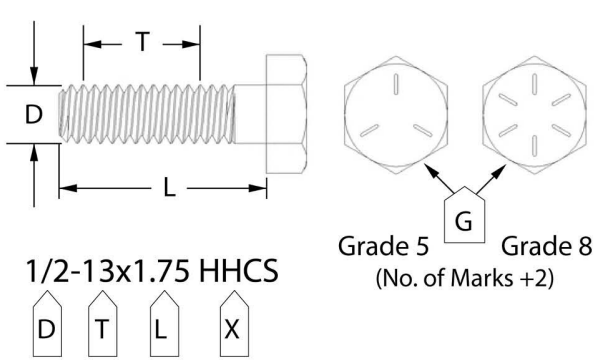


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Bolt Torque Specifications

Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
<i>All Torques in Ft. Lbs. Maximums</i>						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290



G= Grade (Bolt Strength)
 D= Nominal Diameter (Inches)
 T= Thread Count (Threads per Inch)
 L= Length (Inches)
 X= Description (Hex Head Cap Screw)

P= Property Class (Bolt Strength)
 D= Nominal Diameter (Millimeters)
 T= Thread Pitch (Thread Width, mm)
 L= Length (Millimeters)
 X= Description (Hex Head Cap Screw)



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Notes and Disclaimers

Product cleaning and maintenance instructions

Stainless Steel Finish – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. Dual state powder coat finish – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or wax that contains abrasive that could damage the finish. Textured coated finishes should be cleaned with a mild soap on a damp sponge. Do not apply polish or wax that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. Chrome Finish – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or wax that contains abrasive that could damage the finish.

SMITTYBILT ADVANTAGE WARRANTY

LIMITED-LIFETIME WARRANTY FOR STRUCTURAL COMPONENTS

5-YEAR FINISH WARRANTY

Smittybilt Automotive Products, LLC (SAP) warrants to the original purchaser that (a) the physical components (e.g., metal components, welds, etc.) of any SAP Tacoma® Low Profile Front Bumper will be free of defects in material and workmanship for the lifetime of the product from the date of purchase of the bumper, and (b) the finish will be free of defects in material and workmanship for a period of 5-years from the original date of purchase. This warranty applies only to the original purchaser of the bumper and is non-transferable. To obtain any warranty service, you must provide SAP with a proof of purchase and date of purchase that is acceptable to SAP, such as a copy of your purchase receipt.

This warranty does not cover labor of part replacement of the bumper. SAP will, at its sole discretion, provide replacement part (s) for a defective bumper or component, provided this is done within the warranty period. To request assistance under warranty, one must call or email using the phone number or email at the bottom of this page. This warranty does not apply (1) wearables components; or (2) if the bumper has been damaged, including, but not limited to: abuse, misuse, collision, modification, misapplication, improper installation, or improper service. This warranty is void if any SAP serial number has been removed or defaced; or if the bumper is used for any commercial, industrial, or rental applications. This warranty only applies to bumpers bought, sold, and used within the United States or Canada unless otherwise specifically agreed in writing by SAP.

THE WARRANTY SET FORTH ABOVE IS THE ONLY WARRANTY. THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ANY IMPLIED WARRANTY WHICH BY LAW MAY NOT BE EXCLUDED IS LIMITED TO A DURATION OF ONE (1) YEAR FROM THE DATE OF ORIGINAL RETAIL PURCHASE OF THE PRODUCT. No SAP dealer, agent, or employee is authorized to make any modification, extension or addition to this warranty. SAP SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, LOST PROFITS, DOWN TIME OR LOSS OF USE) UNDER ANY LEGAL THEORY, EVEN IF SAP WAS ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. Some states do not allow the exclusion of implied warranties or the exclusion or limitation of liability for incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This Warranty gives you specific legal rights. You may also have other rights that vary from state to state. SAP reserves the right to change product design without notice. In situations in which SAP has changed a product design, SAP shall have no obligation to upgrade or otherwise modify previously manufactured products. For warranty inquiries contact SAP at:

Smittybilt Automotive Products, LLC

Customer Service Department

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WARNING: Cancer and Reproductive Harm
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