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Installation Instructions
Part# 91405
2 door JK Door surrounds
2007-2018

NOTE: Carefully read entire instructions thoroughly before attempting to install this part.



For Technical Support/Warranty Information please call 310-762-9944
Smittybilt, 400 W. Artesia Blvd Compton, CA 90220



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| Parts included | Qty |
|--------------------|-----|
| DS surround | 1 |
| PS surround | 1 |
| Long threaded knob | 4 |
| Front ledge (L&R) | 1 |
| Foam seal (L&R) | 1 |

Actual design may vary
from photos. Install
remains the same.

Door surrounds are designed to fit all year JK Wranglers 07-18. 07-09 Wranglers use a top that clips into the door surrounds. Your door surrounds are shipped ready to install for clip in style tops. 2010+ use a door surround with a ledge. If you are using a cable style top you will need to install the snap in ledges into the door surrounds. Simply insert ledge into door surround and push into door surround till it snaps into place. If the ledge is wavy, push up on low spots and use self-drilling screws to secure the ledge.





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2 door install

Step 1: Assemble the door surrounds by sliding the vertical piece into the horizontal piece. Do not force parts together. Secure the two pieces by installing sheet metal screws into the screw holes shown in figure 1. Do not over tighten screw. Fig 1

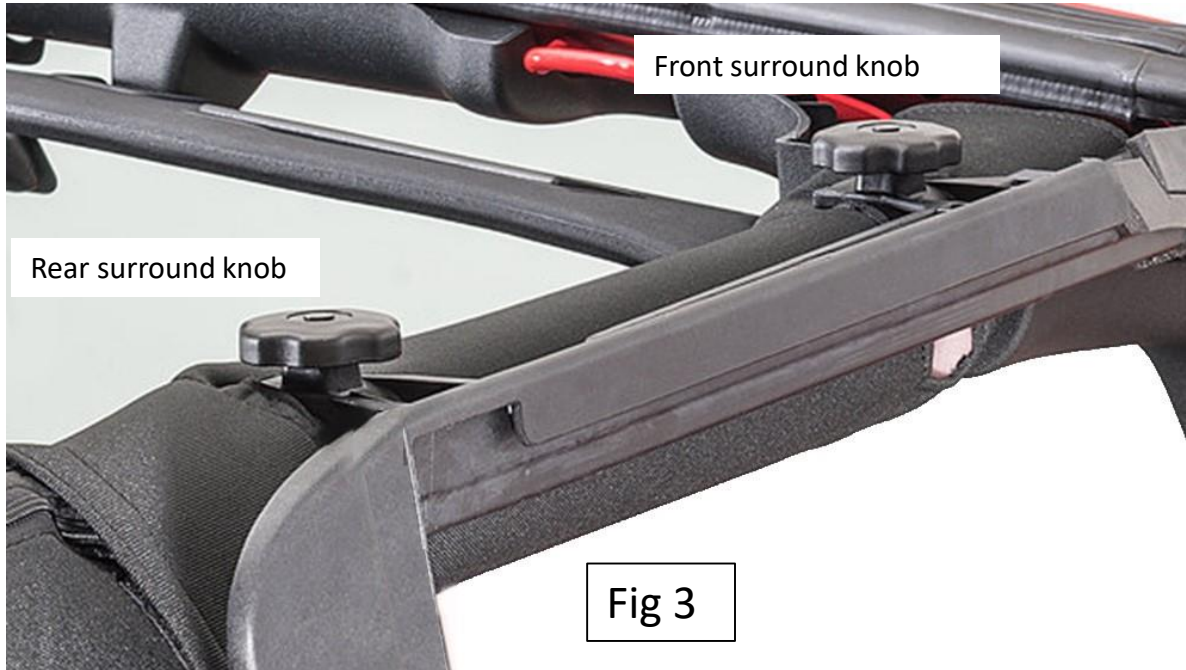
Step 2: Install door surround by locating hole in body tub behind door. Insert tab on door surround into hole and then push the door surround onto the roll bar so that the "C" goes around roll bar. Make sure front of door surround sits evenly into the seal on the jeep in the front. Take care to not damage or crease the seal or pinch the roll bar cover. Door surround should sit flush with the mocket seal. Fig 2. Loosely install the long knobs to hold door surround onto roll bar. Push door surround as far forward as possible and then tighten both knobs. Fig 3 and 4.



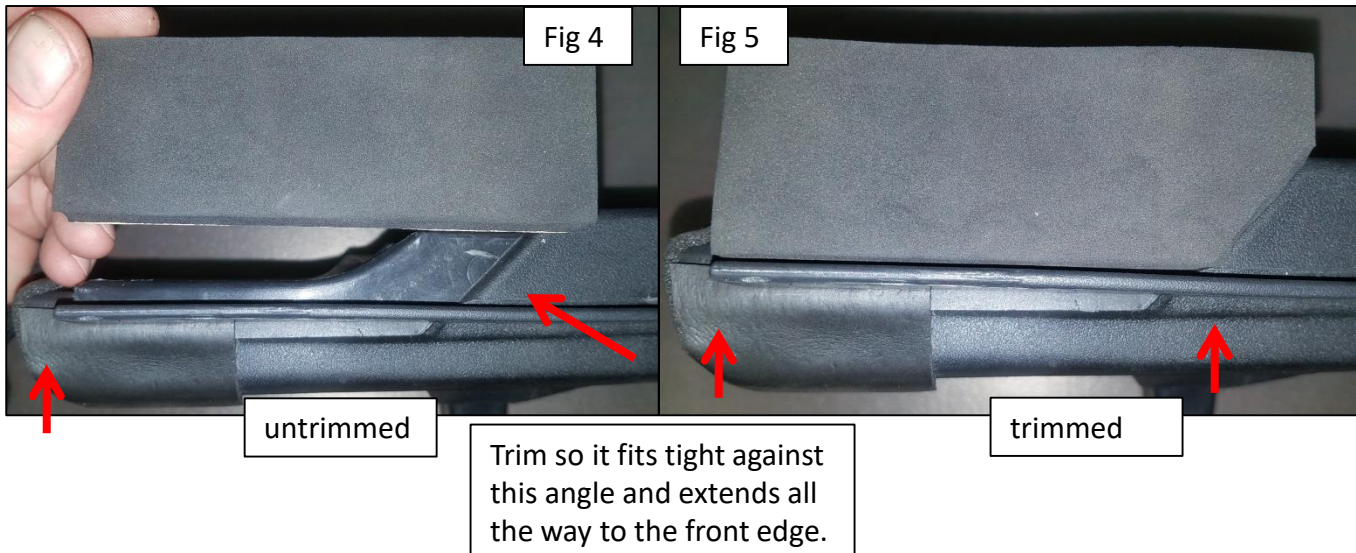


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Step 3: Install foam seals onto the door surrounds.. You will have to trim the foam seal at an angle to match the front door surround, use door surround as a guide. Press firmly and hold seal in place to ensure adhesion. IT is best to now lower your soft top to compress the seals and aid in adhesion. Fig 4-6.





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Fig 6. Seal installed





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Note: Many of the jeeps have been on the road quite some time and the OEM seals may have been damaged or deteriorated. We recommend replacing aged seals with genuine Mopar seals only.



Ensure the windshield seal is even and flat against the door surround.



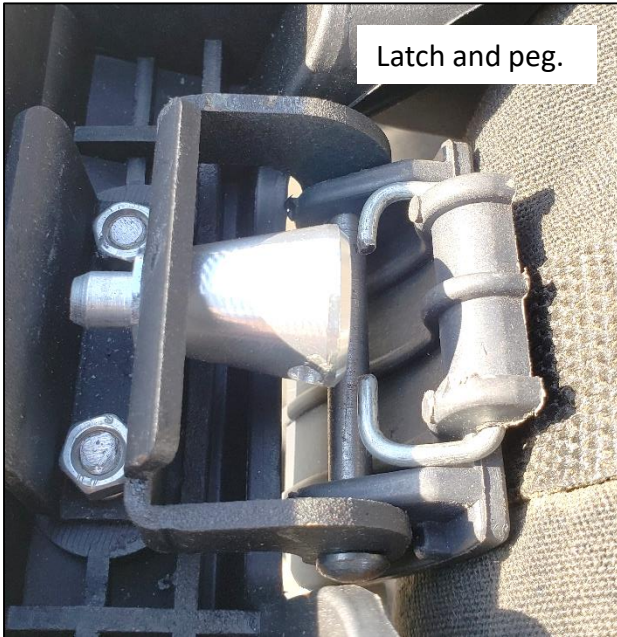
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Latch and peg.

To attach sunrider bow to door surrounds.

Press in on latch lever. It is easiest to press by putting hand up between roll bar and door surround. Pull bow assembly forward then place bow tab onto slot on door surround. Pull bow assembly towards the front so that the peg engages into the hole on the bow tab. Release latch lever to secure bow to door surround. Periodically lube moving and sliding parts with Break-free CLP.



Bow tab with hole



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Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

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